SAFETY DATA SHEET



Identification of the substance/preparation and company/undertaking

Product name Castrol Patent RD Compound

466008 SDS no. Use of the Drilling oils.

For specific application advice see appropriate Technical Data Sheet or consult our company substance/preparation

representative.

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2. Hazards identification

This preparation is not classified as dangerous according to Directive 1999/45/EC as amended and adapted. See sections 11 and 12 for more detailed information on health effects and symptoms and environmental hazards.

Composition/information on ingredients

Highly refined base oil (IP 346 DMSO extract < 3%). Water, Biocide, Proprietary performance additives.

Chemical name	CAS no.	%	EINECS / ELINCS.	Classification
Calcium long chain alkyl salicylate Polyolefin polyamine succinimide, polyol	83846-43-9 147880-09-9	1 - 5 1 - 5	281-018-8	R52/53 R53
2-naphthalenesulfonic acid, 1-amino-4-[(4-methyl-2-sulfophenyl)azo]-, calcium salt (1:1)	65152-20-7	1 - 5	265-571-2	R53
Magnesium sulphonate	71786-47-5 / 93028-29-6	1 - 5	296-721-5	R53

See section 16 for the full text of the R-phrases declared above Occupational exposure limits, if available, are listed in section 8.

First-aid measures

Eye contact In case of contact, immediately flush eyes with plenty of water for at least 15 minutes. Get medical

Skin contact In case of contact, immediately flush skin with plenty of water. Remove contaminated clothing and shoes.

Wash clothing before reuse. Clean shoes thoroughly before reuse. Get medical attention if irritation

develops.

Inhalation If inhaled, remove to fresh air. Get medical attention if symptoms appear.

Ingestion Do not induce vomiting unless directed to do so by medical personnel. Never give anything by mouth to

an unconscious person. If potentially dangerous quantities of this material have been swallowed, call a

physician immediately.

Notes to physician Treatment should in general be symptomatic and directed to relieving any effects.

Fire-fighting measures

Extinguishing media

Suitable In case of fire, use foam, dry chemical or carbon dioxide extinguisher or spray.

Not suitable Do not use water jet.

Hazardous decomposition Decomposition products may include the following materials: carbon dioxide

> carbon monoxide nitrogen oxides sulfur oxides metal oxide/oxides

Unusual fire/explosion hazards This material is not explosive as defined by established regulatory criteria.

Special fire-fighting

procedures

products

None identified

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Protection of fire-fighters

Fire-fighters should wear positive pressure self-contained breathing apparatus (SCBA) and full turnout gear.

6. Accidental release measures

Personal precautions

No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilt material. Avoid breathing vapour or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment (see section 8).

Environmental precautions

Avoid dispersal of spilt material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).

Large spill

Stop leak if without risk. Move containers from spill area. Approach the release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see section 13). Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilt product. Note: see section 1 for emergency contact information and section 13 for waste disposal.

Small spill

Stop leak if without risk. Move containers from spill area. Absorb with an inert material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.

7. Handling and storage

Handling Wash thoroughly after handling.

Storage Keep container tightly closed. Keep container in a cool, well-ventilated area.

Not suitable Prolonged exposure to elevated temperature.

8. Exposure controls/personal protection

Ingredient name ACGIH TLVs

Base oil - unspecified

Occupational exposure limits

ACGIH (United States).

STEL: 10 mg/m³ 15 minute(s). Form: Oil mist, mineral TWA: 5 mg/m³ 8 hour(s). Form: Oil mist, mineral

For information and guidance, the ACGIH values are included. For further information on these please consult your supplier.

Whilst specific OELs for certain components may be shown in this section, other components may be present in any mist, vapour or dust produced. Therefore, the specific OELs may not be applicable to the product as a whole and are provided for guidance only.

Exposure controls

Occupational exposure controls

Provide exhaust ventilation or other engineering controls to keep the airborne concentrations of vapours below their respective occupational exposure limits.

All chemicals should be assessed for their risks to health and appropriate control measures put in place to prevent or adequately control exposure. A hierarchy of control measures exists (e.g. elimination, substitution, general ventilation, containment, systems of work, changing the process or activity) that must be considered before use of personal protective equipment. Personal protective equipment should conform to appropriate standards, be suitable for use, be kept in good condition and properly maintained. Your supplier of personal protective equipment should be consulted for advice on selection and appropriate standards. For further information contact your national organisation for standards.

The final choice of protective equipment will depend upon a risk assessment. It is important to ensure that all items of personal protective equipment are compatible.

Hygiene measures

Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period.

Personal protective equipment Respiratory protection

Respiratory protective equipment is not normally required where there is adequate natural or local exhaust ventilation to control exposure.

In case of insufficient ventilation, wear suitable respiratory equipment.

Respiratory protective equipment must be checked to ensure it fits correctly each time it is worn.

Air-filtering respirators, also called air-purifying respirators, will not be adequate under conditions of oxygen deficiency (i.e. low oxygen concentration), and would not be considered suitable where airborne concentrations of chemicals with a significant hazard are present. In these cases air-supplied breathing apparatus will be required.

Provided an air-filtering/air-purifying respirator is suitable, a filter for particulates can be used for mist or fume. Use filter type P or comparable standard. A combination filter for particles and organic gases and vapours (boiling point >65°C) may be required if vapour or abnormal odour is also present due to high product temperature. Use filter type AP or comparable standard.

Hand protection

Wear protective gloves if prolonged or repeated contact is likely. Wear chemical resistant gloves.

Recommended: nitrile gloves

Protective gloves will deteriorate over time due to physical and chemical damage. Inspect and replace gloves on a regular basis. The frequency of replacement will depend upon the circumstances of use.

Eye protection

Safety glasses with side shields.

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Skin and body

Use of protective clothing is good industrial practice.

Cotton or polyester/cotton overalls will only provide protection against light superficial contamination that will not soak through to the skin. Overalls should be laundered on a regular basis. When the risk of skin exposure is high (e.g. when cleaning up spillages or if there is a risk of splashing) then chemical resistant aprons and/or impervious chemical suits and boots will be required.

Personal protective equipment (Pictograms)





9. Physical and chemical properties

General information

Appearance

Physical state Liquid.

Colour Opaque Yellowish-brown.

Odour Oily.

Important health, safety and environmental information

Density 983 kg/m³ (0.983 g/cm³) at 20°C

Solubility Miscible in water.

10 . Stability and reactivity

Stability The product is stable. Under normal conditions of storage and use, hazardous polymerisation will not

occur.

Conditions to avoid No specific data.

Materials to avoid Reactive or incompatible with the following materials: oxidizing materials.

Hazardous decomposition

products

Combustion products may include the following:

carbon oxides nitrogen oxides sulfur oxides metal oxide/oxides

Under normal conditions of storage and use, hazardous decomposition products should not be produced.

11. Toxicological information

Acute toxicity Unlikely to cause more than transient stinging or redness if accidental eye contact occurs.

Unlikely to cause harm to the skin on brief or occasional contact but prolonged or repeated exposure may lead to dermatitis.

Unlikely to cause harm if accidentally swallowed in small doses, though larger quantities may cause

nausea and diarrhoea.

At normal ambient temperatures this product will be unlikely to present an inhalation hazard because of its low volatility. May be harmful by inhalation if exposure to vapour, mists or fumes resulting from thermal

decomposition products occurs.

Chronic toxicity

Chronic effects No known significant effects or critical hazards.

Effects and symptoms

EyesNo significant health hazards identified.SkinNo significant health hazards identified.InhalationNo significant health hazards identified.IngestionNo significant health hazards identified.

12. Ecological information

Persistence/degradability Inherently biodegradable

Mobility Spillages may penetrate the soil causing ground water contamination.

Bioaccumulative potential This product is not expected to bioaccumulate through food chains in the environment.

Environmental hazards Not classified as dangerous.

Other ecological information Spills may form a film on water surfaces causing physical damage to organisms. Oxygen transfer could

also be impaired.

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13. Disposal considerations

Disposal considerations / Waste information

The generation of waste should be avoided or minimised wherever possible. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe way. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Avoid dispersal of spilt material and runoff and contact with soil, waterways, drains and sewers.

Unused product

European waste catalogue

(EWC)

13 02 05* mineral-based non-chlorinated engine, gear and lubricating oils

However, deviation from the intended use and/or the presence of any potential contaminants may require

an alternative waste disposal code to be assigned by the end user.

14. Transport information

Not classified as hazardous for transport (ADR/RID, ADNR, IMDG, ICAO/IATA)

15. Regulatory information

Classification and labelling have been performed according to EU directives 1999/45/EC and 67/548/EEC as amended and adapted.

Label requirements

Risk phrases

Additional warning phrases

Other regulations

Inventories

This product is not classified according to EU legislation.

Safety data sheet available for professional user on request.

Europe inventory: All components are listed or exempted.

United States inventory (TSCA 8b): At least one component is not listed.

Australia inventory (AICS): Not determined.

Canada inventory: At least one component is not listed.

China inventory (IECSC): Not determined.

Japan inventory (ENCS): At least one component is not listed.

Korea inventory (KECI): Not determined.

Philippines inventory (PICCS): Not determined.

National regulations National legislation: Occupational Health and Safety Act (Act 85 of 1993).

16. Other information

Full text of R-phrases referred

to in sections 2 and 3

... .

R52/53- Harmful to aquatic organisms, may cause long-term adverse effects in the aquatic environment.

R53- May cause long-term adverse effects in the aquatic environment.

History

Date of issue

Date of previous issue

04/03/2008.

Date of previous iss

No previous validation.

Prepared by Product Stewardship Group

Notice to reader

Indicates information that has changed from previously issued version.

All reasonably practicable steps have been taken to ensure this data sheet and the health, safety and environmental information contained in it is accurate as of the date specified below. No warranty or representation, express or implied is made as to the accuracy or completeness of the data and information in this data sheet.

The data and advice given apply when the product is sold for the stated application or applications. You should not use the product other than for the stated application or applications without seeking advice from us.

It is the user's obligation to evaluate and use this product safely and to comply with all applicable laws and regulations. The BP Group shall not be responsible for any damage or injury resulting from use, other than the stated product use of the material, from any failure to adhere to recommendations, or from any hazards inherent in the nature of the material. Purchasers of the product for supply to a third party for use at work, have a duty to take all necessary steps to ensure that any person handling or using the product is provided with the information in this sheet. Employers have a duty to tell employees and others who may be affected of any hazards described in this sheet and of any precautions that should be taken.

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